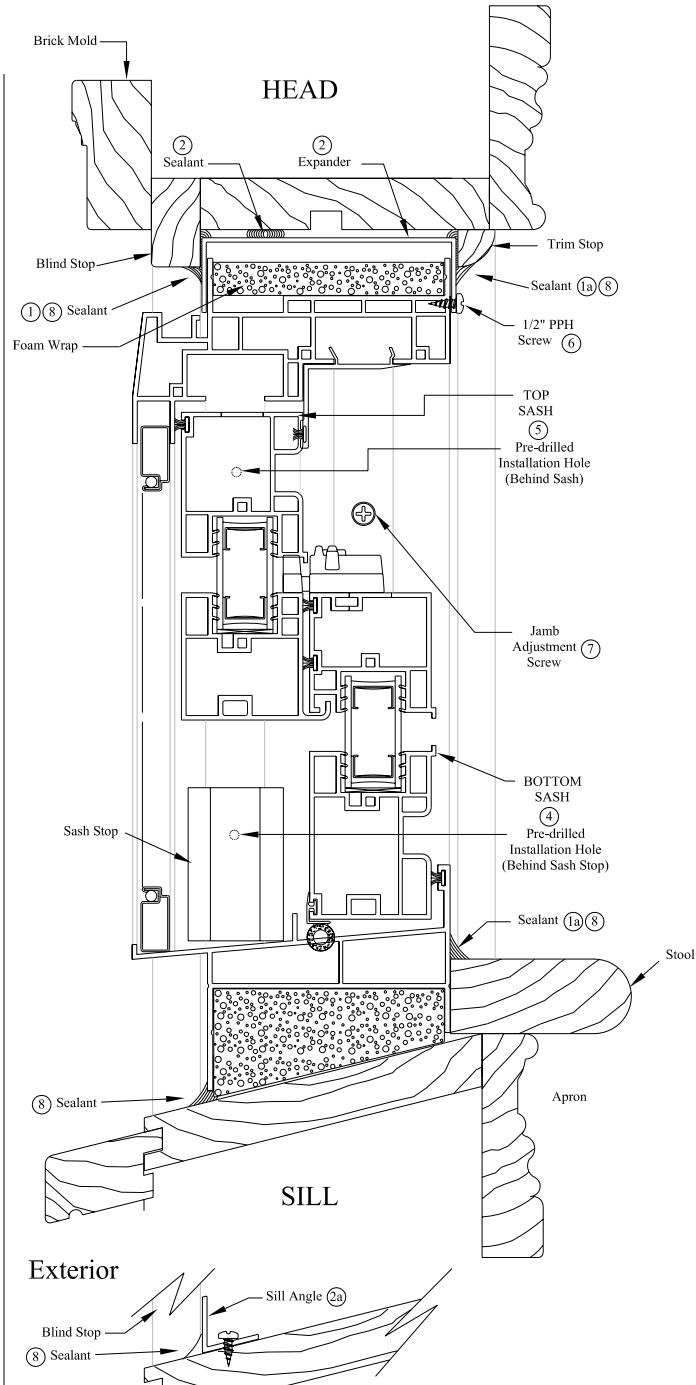


3. Installation of Replacement Window



1. Apply a liberal sealant bead along the inside of the blind stop at the top and both sides where the window frame will make contact.
 - 1a. When installing from the exterior, Apply the sealant bead along the inside of trim stop.
 2. Place expander on top of window and caulk along top of expander.
 - 2a. Install sill angle above blind stop (if a sill angle is required).
 3. Set window in opening. Shim as required to keep window plumb, level, square and centered in the opening.
 4. Raise the bottom sash and the two sash stops. Install a screw into the jamb at each side of the window. Make screw snug, not too tight.
 5. Lower the top sash. Install a screw into the jamb at each side of the window. Make screw snug, not too tight.
 6. Lift expander to flush with top of opening. Drill two small holes and scure with small screws at lowest part of expander to insure contact with window.
 7. The jamb adjustment screws are located at the middle of track on both sides of the window. Turning the screws in a clockwise direction will cause the jamb middles to "pull" toward the center of the window. this adjustment is necessary to give a close and even alignment between the sides of the panels and the jambs, and to assure proper panel operation. the distance between the operating panels and the jambs of the window should not exceed 1/16". After making partial adjustment, replace the panel, operate them and visually judge their alignment with the jambs.
- Adjustments may have to be made several times until satisfactory performance is achieved. Adjustments can also be made by loosening and tightening the previously installed jamb screws. In extreme cases the old window might be badly "bowed". If the adjustments do not solve this problem, wood shims will have to be used between the rough opening and the replacement window jamb.
8. Seal around the entire perimeter on the inside or outside depending on whether the installation was from interior or exterior.

